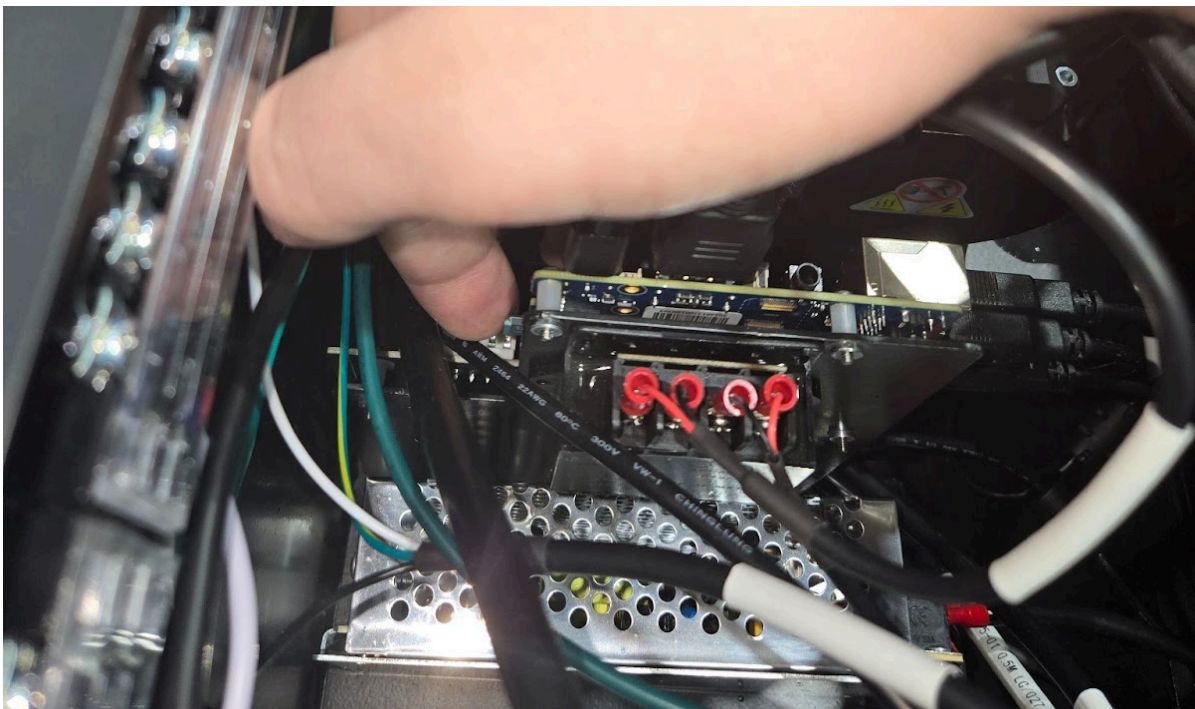


Removing Micro SD Card from Titan:

1. Power your unit down and pull the power cable from the back of your unit.
2. Open the top of your machine.
3. Pull the micro SD card out of the unit. The card must first be pushed inwards to unlock the card, then it may be removed. The card must be unlocked out of place. You will feel/hear a discernible click when the card is unlocked. This should take minimal force. It may be useful to use pliers to reach the micro SD card.

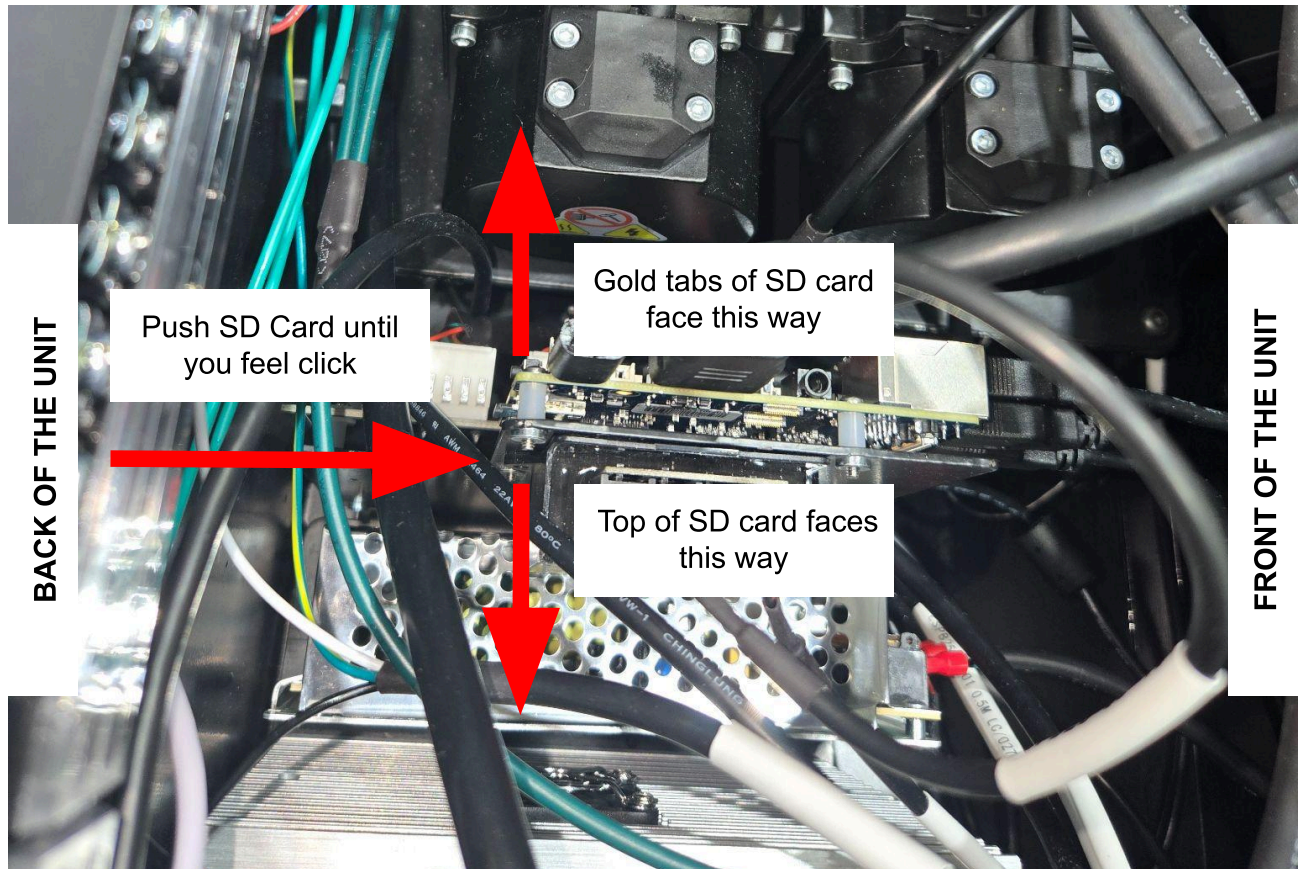


Etching Micro SD Card:

1. Download the [BendControl .img File](https://www.langmuirsystems.com/downloads) file from:
<https://www.langmuirsystems.com/downloads>
2. Download BalenaEtcher from <https://etcher.balena.io/>.
 - a. Select “Download Etcher”. Select the correct version for your PC and click the “Download” button.
 - b. Once downloaded, run the installation.
3. Insert a micro SD card into the PC.
4. Once installed, open BalenaEtcher.
5. Select the image file and micro SD card that you wish to etch.
6. Select the “Flash!” button.
7. Once completed remove the micro SD card from the PC.

Installing Micro SD Card:

1. Power your unit down and pull the power cable from the back of your unit.
2. Open the top of your machine.



3. Install the updated micro SD card. If you are facing the back of the unit, the golden tabs of the micro SD card must face towards your left. The card must be locked into place. You will feel/hear a discernible click when the card is locked in.
4. Plug in the power cable and power the unit on.
5. The machine should boot straight into Bend Control.